CIGARETTE SPECIFICATION

STOCKTON STREET
PARLIAMENT LIGHTS LS MENTHOLATED FOIL FTB
BRAND CODE-03160 (STD)(MF)

EFFECTIVE DATE: 01/23/96
STANDARD PRODUCTION
MENTHOLATED FOIL

CIGARETTE LENGTH	:	79.0 MM	FTC TAR	:	11.0	MG/CIGT	10.5	- 11.4
TOBACCO ROD CIRCUM.	:	24.80 MM	TAR PER PUFF	:	1.30	MG/PUFF		
TOBACCO ROD LENGTH	:	54.0 MM						
FILTER LENGTH	:	25.0 MM						
TIPPING LENGTH	:	30.000 MM						
TOTAL R.T.D.	:	109 MM H2O	FRESH MENTHOL	:	.55	MG/CIGT	.50	- .60
DILUTION TARGET	:	31.0 +/- 5.0 %						

TIPPING PAPER : 60MM X 3500M WHT SGL PPT 236M2/38 11-682-A

GLUE ROLLER/ : REFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG -
TIPPING INFORMATION : BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/ DILUTION TYPE /BAND WIDTH/ TPR. CUT LENGTH/DRY PATCH SIZE
MAXSL-DILUTED 27.00 MM

TIPPING ADHESIVE : NATIONAL 32-2037 61-065-A

SEAM ADHESIVE : NATIONAL 32-2100 (PROTOS 100/MK 10) PVA 61-490-A

STD. FILLER - PACK O.V.: A9965 - 13.25% PARLIAMENT LIGHTS MENTHOLATED FOIL FTB

CIGARETTE PAPER /USE UP: 27.00MM X 6700M 16CU/0.6% 100% FLAX 10-991-A
REPLACE WITH : 27.00MM X 6700M 16CU/0.6% 100% FLAX 10-770-A

INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*
: MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A

PRINT DIE : MACHINE NUMBER

SAP CROSS REFERENCE #: CIGT: CG3160 FILTER: B07206

MENTHOLATED FOIL: 16-046-A 83MM 19# ALUM SURF TREAT 64.8MG/216MM

2054445196

REASON FOR CHANGE : INITIAL ISSUE, NEW BRAND START-UP.

PREPARED BY : K. V. SMITH
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ORIGINAL SPECIFICATION

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